

Table of Contents

Lesson 1: The Basics of Multi-Axis Machining	3
Lesson 2: Using Multi-Axis Operations for 3 Axis Machining	25
Example 1: Pattern Options	30
Lesson 3: Understanding Finish, Entry/Retract & Links Parameters	39
Example 2: Pattern Options	40
Lesson 4: Understanding Tool Axis Control	47
Example 3: Controlling the Tool Axis	48
Lesson 5: Creating 5 Axis Toolpath	57
Example 4: Controlling the Tool Axis	58
Lesson 6: Introducing Gouge Checking	67
Example 5: Understanding Gouge Checking	68
Lesson 7: Gouge Checking	75
Example 6: Gouge Checking with 4 Axis	76
Lesson 8: Tips & Tricks	87

Example 7: Multiaxis Roughing	88
Example 8: 5 Axis Gouge Check	91
Lesson 9: 4 Axis Wrapped Features	98
Example 9: 4 Axis Wrapped Features.....	99
Lesson 10: Putting Theory in Practice.....	109
Example 10: Clean Geometry	110
Lesson 11: Putting Theory in Practice.....	117
Example 11: 4 Axis.....	118
Lesson 12: 5 Axis Impeller	122
Example 12: 5 Axis Impeller	123
Lesson 13: Swarf Cutting	132
Example 13: Cavity Swarf Cut	133
Lesson 14: Multi-Axis Drilling.....	139
Example 14: Multi Axis Drilling	140